## 90° Rotary bracket cylinders upper feed (CSO Series)



## Diagram





DX: Right Hand Rotation SX: Left Hand Rotation XX: In line stroke only

To avoid the cylinder finds obstacles during bracket rotation, to avoid overloading

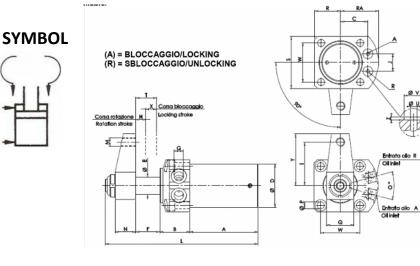
## Description:

Threaded body for easy mounting on toolings and opportunity to regulate the length of cylinder Completed with standard locking bracket.

Locking cycle in 2 phases: - 90° rotation and partial coming down phase; second - coming down and locking phase.

Bracket orientation free on 360°

Locking parts to toolings on conventional or NC machine-too



## Δ

For applications with special locking brackets it's recommended to reduce flow and oil pressure, to avoid to damage rotation systems.

That reduction must be proportioned to the lever lenght and to the bracket mass.

Model	Locking force at 200 bars kN	Total Stroke T mm	Locking Stroke mm X	Oil Volum cm3		Locking	Oil	Dimensions																				
				Locking	Return	aera cm2 In	Intlet G	Α	В	с	D	E	F	н	I	J	L	м	N	0	Ρ	Q	R	RA	S	U	v	w
CSO DE 36 10 DX/SX	3.5	19	10	3.4	6.3	1.8	G1/8	G1/8 77 29 2	25	40	16	22	22	40	16	140	M8	19			25	24	35	48			36	47.5
CSO DE 48 13 DX/SX	7.8	22	13	8.6	15.5	3.9			29	27	46	20	25 9 37	50	18	162	M10	21	30°	6.5	35	26	39	52	3	9	40	60.5
CSO DE 48 25 DX/SX	7.84	34	25	13.3	23.3	3.9			29	27	46	20		50	18	186	M10	20			35	26	39	52			40	60.5